OPTIMUL[™] II

EMULSIFIER



PRODUCT DESCRIPTION

OptiMul[™] II emulsifier is a liquid blend of organic fatty acids which provides a stable water-in-oil emulsion. It is designed for use as the primary emulsifier for Newpark's OptiDrill[™] or OptiPhase[™] diesel- or mineral oil-based drilling fluid.

BENEFITS

- Provides a stable emulsion in a cost-effective manner
- Allows adjustable concentrations to balance emulsion stability with increased ROP
- Imparts oil-wetting characteristics
- Performs effectively in the presence of contaminants

APPLICATION

OptiMul II emulsifier can be added when first preparing the OptiDrill system or as a treating agent during drilling operations. The product is effective with NaCl, CaCl₂ and NewPhase™ internal phases. It should be used in an alkaline environment. An excess of Ca(OH)₂ (lime) should always be present in the fluid.

TREATMENT RECOMMENDATION

OptiMul II concentrations should be engineered for the specific fluid design, but a typical range is 2-8 lb/bbl (0.27-1.09 gal/bbl). The need for additional treatments is indicated by the presence of water in the HPHT filtrate and/or low emulsion strength as measured by an electrical stability meter. The emulsifier can be added through the hopper or directly into the pits, providing agitation is sufficient.

TYPICAL PHYSICAL PROPERTIES

Appearance	Yellow to dark amber liquid
Flash Point (PMCC)	183°F (84°C)
Specific Gravity	0.88

HANDLING AND STORAGE

Store in a cool, dry, well-ventilated area away from ignition sources and strong oxidizing agents. Use appropriate hygiene, clothing and personal protective equipment suitable for work being done. Review the SDS thoroughly before using this product.

PACKAGING

OptiMul II emulsifier is available in 55-gallon (208-liter) drums, 275-gallon (1,041-liter) totes and bulk quantities.

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